

### BONNIE'S BILLFOLD: APPENDIX I

#### SUPPLY LIST

The same as for the billfold except with the addition of a roll of:

Steam-A-Seam2, double stick fusible Web. Assume cutting has been complete.

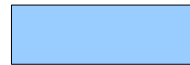
The parts for the zipper section are:

#### Zipper section:

4 - 8 1/2" x 8" unquilted main fabric

2 - 8 1/2" x 8" décor bond for interfacing

Iron interfacing on two of the main fabric pieces



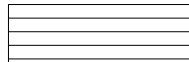
The non-interfaced fabric becomes the lining fabric

Key for fabric is the same:

Right side of interfaced main fabric:



Wrong side of interfaced main fabric:



Right side lining fabric:



Wrong side lining fabric



Right side Zipper



Wrong side zipper



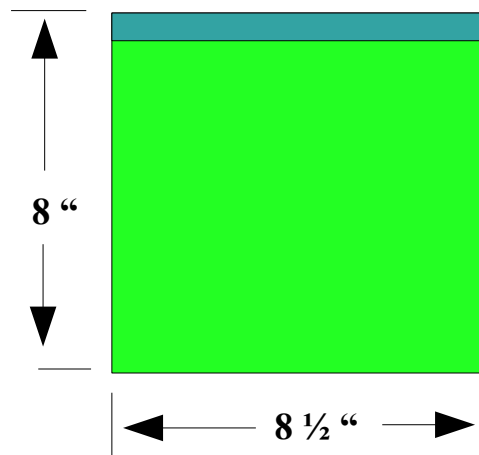
## CONSTRUCTION AND ASSEMBLY

### Zipper Section Construction

a.

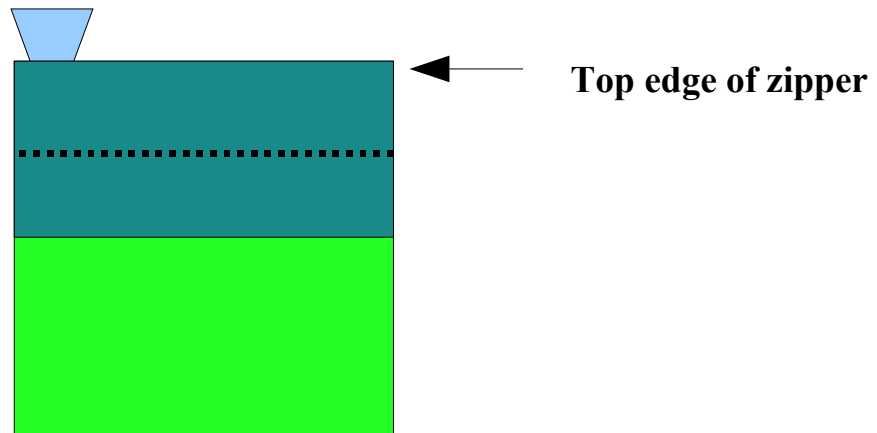
On your zipper section piece ( 8 “ x 8 1/2” ), place zipper at the top interfaced edge, centering from left to right on the 8 1/2” side. The zipper pull should be against the right side of the fabric. Note: make sure the zipper is placed on the longer side, the 8 1/2 “ side. The zipper right side is the side with the zipper pull.

Zipper placement



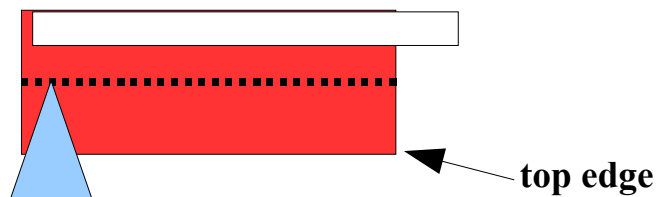
Now let's review general principles for the use of the double sided Steam-A-Seam (SAS) strips. The SAS are to replace the use of pins – giving a flatter, straighter finished zipper. While seemingly more complicated at first, after a few zippers are applied in this manner you will most likely use it for all your zippers.

**Magnified view of zipper placed at top of interfaced edge. Zipper pull to left.**

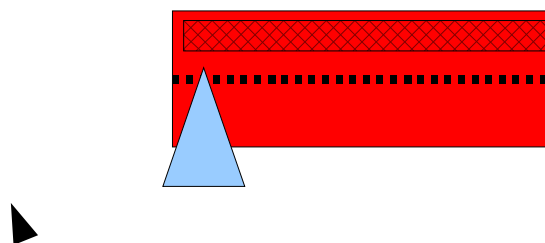


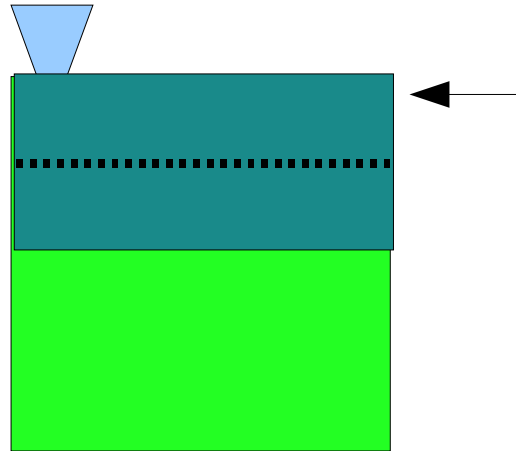
**Since we want to adhere the zipper to the top interfaced edge the SAS should first be applied to the right side of the zipper at the top edge.**

**Magnified view of right side of zipper with SAS in position, “sticky” side to zipper.**



**Iron on the SAS lightly about 30 seconds to traverse length of zipper. Let cool about 1 minute and then peel off top paper portion of SAS leaving a fusible heat sensitive glue adhering to the zipper:**





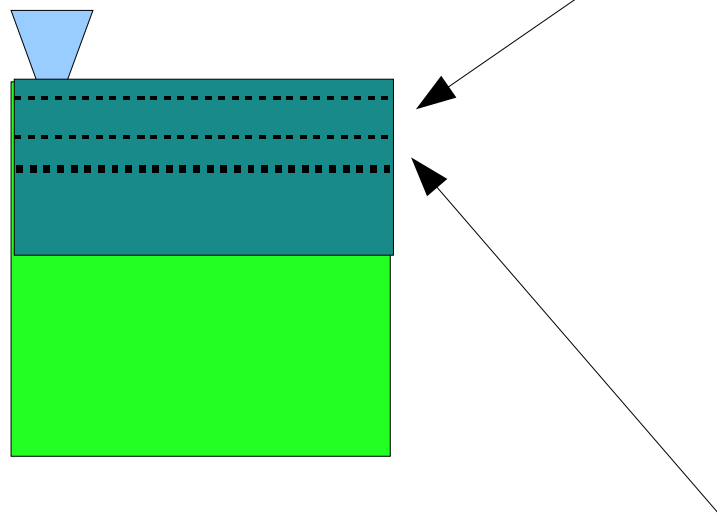
**Turn over zipper with the glue side now positioned at the top edge of the interfaced main fabric and iron firmly along top edge to adhere zipper.**

**It may be easier to open zipper about  $\frac{1}{2}$  way at this point. Not shown in diagrams**

**b.**

**Put on zipper foot. Set needle all the way to the right and sew two rows of stitches across length of adhered zipper:**

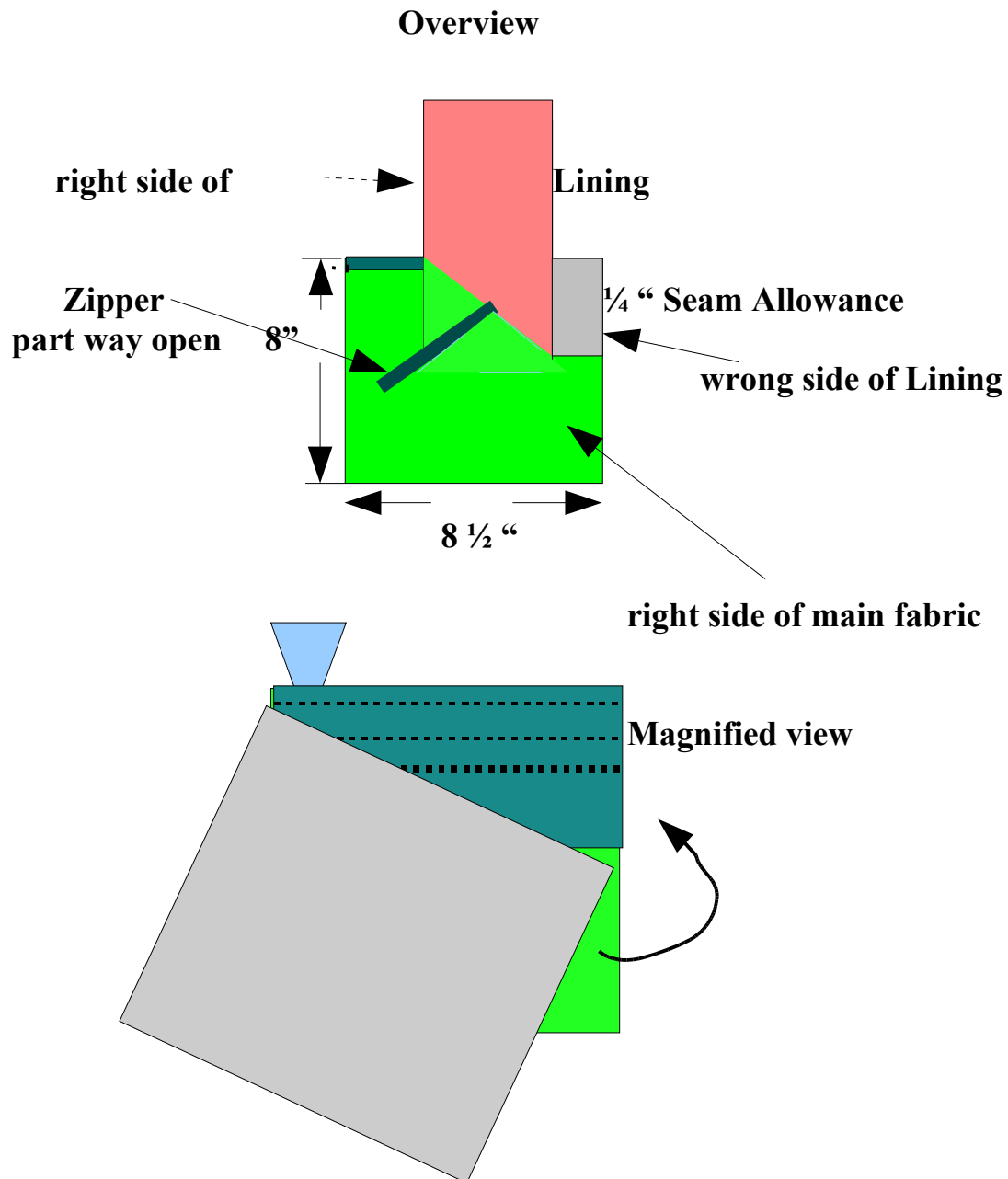
**(1) Align side of zipper foot at top edge of zipper then stitch  $\sim 1/16$  inch from zipper top to hold in place.**



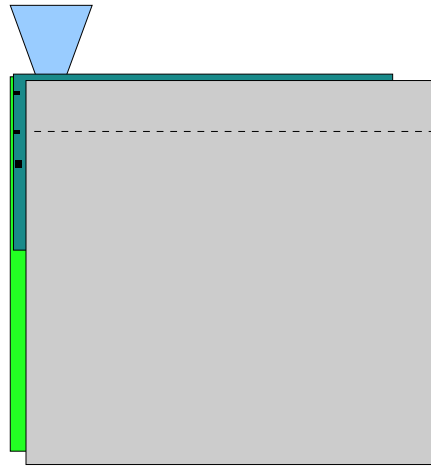
(2) Move needle all the way to the left and sew a 1/4 " seam allowance on zipper.

c.

Add the lining fabric (without interfacing) RST (right sides together) sandwiching the zipper between the Lining and the main fabric.



Hold layers together and using your zipper foot stitch along the entire length of the fabrics with a 1/4" seam allowance, through all 3 layers.



d.

Press fabric sections wrong sides together and away from zipper tape. Press seam toward zipper. Edge stitch from right side of fabric close to the fold, to hold lining and outside section in place.

e. Repeat with other side of zipper, first adhering main fabric with SAS and then stitching on zipper and lining. You now have two edge stitched layers on each side of zipper: the main fabric and the lining. You are now ready to complete the remainder of the billfold construction.

